

# RYLARD

DISTRIBUTED BY: MAINLINE BUILDING PRODUCTS LIMITED • 2 SEFTON ROAD • LITHERLAND • LIVERPOOL • L21 7PG  
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## RYLARD BILGE PAINT

### PRODUCT DESCRIPTION

A high quality finish based on modified alkyd resin, pigmented with lead-free colourants. The product has fast drying properties, and offers a superb long life finish with good chemical and chip resistance. Heat stable up to 130°C.

### USES

Ideal for painting under deck areas, engine rooms etc. Formulated as part of the total Rylard product range, Bilge Paint can be applied directly to wood or metal surfaces, but it is recommended for best protection it is applied over a primer/undercoat system. The product has good temperature, fuel and oil resistance, making it suitable for hot areas such as engine rooms.

### TECHNICAL PROPERTIES

<b>Colour</b>	Blue/Grey		
<b>Finish</b>	Slight Sheen		
<b>Curing Agent</b>	n/a		
<b>Mix Ratio</b>	n/a		
<b>Specific Gravity</b>	1.14		
<b>Volume Solids</b>	45%		
<b>Recommended Film Thickness</b>	100µm WFT / 45µm DFT		
<b>Theoretical Spreading Rate</b>	10 m <sup>2</sup> /litre		
<b>Application Method</b>	Brush, Roller, Spray		
<b>Flash Point</b>	28°C		
<b>VOC</b>	432 g/litre		
<b>Drying Times</b>	<b>10°C</b>	<b>20°C</b>	<b>30°C</b>
Touch Dry	45 minutes	30 minutes	20 minutes
Hard Dry	9 hours	6 hours	4 hours
Minimum Overcoat	14 hours	12 hours	8 hours
Maximum Overcoat	Indefinite	Indefinite	Indefinite

### CERTIFICATION/APPROVALS

#### RECOMMENDED SYSTEMS

Rylard Zinc Phosphate Primer, Rylard Primer/Filler, Rylard Undercoat

### SURFACE PREPARATION

Ensure surfaces are clean, dry and free from dirt, grease and other contamination. Can be applied directly to wood or metal surfaces, but it is recommended for best protection it is applied over fully prepared primed and undercoated surfaces. Two full coats of Rylard Bilge Paint should be applied for maximum protection and obliteration.

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## PRODUCT APPLICATION

<b>Mixing</b>	Stir thoroughly before use.
<b>Thinners</b>	Thinner No.3
<b>Brush</b>	Do not thin
<b>Roller</b>	Do not thin
<b>Conventional Spray</b>	Thin with up to 10% Thinner No.3
<b>Airless Spray</b>	Do not thin
<b>Air Assisted Airless Spray</b>	Thin with up to 10% Thinner No.3
<b>Cleaner</b>	Thinner No.3
<b>Cleanup Considerations</b>	All equipment should be cleaned immediately after use with Thinner No.3 It is advisable that equipment should be cleaned/flushed during the course of application, the frequency of which will depend on the volume of material used and timescale over which applied. Ensure all waste materials (including packaging) are disposed of in accordance with local regulations.

## HEALTH, SAFETY & ENVIRONMENTAL

This product must be used in accordance with the Material Safety Data Sheet supplied by Mainline Building Products Limited. The user must observe local health, safety and environmental regulations when using this product. Consult Mainline Building Products Limited if there are any concerns over the suitability of this product.

## PACK SIZES

0.75 litre, 2.5 litre

## PACK WEIGHTS

0.75 litre: 0.980 Kg

2.5 litre: 3.130 Kg

## STORAGE CONDITIONS

Store away from extremes of temperature. Shelf life 2 years in unopened containers.

## LIMITATIONS

Do not apply when RH exceeds 88% or the surface is less than 2°C above dew point.

Drying will be affected in cold conditions.

Minimum application temperature 10°C.

## DISCLAIMER

The information given in these specifications and technical advice - whether verbal, or in writing or by way of trials is for guidance only and is given in good faith, but without warranty. This also applies where proprietary rights or third parties are involved. Any person using Mainline products without first making further enquiries as to the suitability of the products for the intended purpose and testing the products to assess their fitness for the purpose does so at their own risk. The application, use and processing of the products are beyond our control and are therefore your own responsibility, and we can accept no liability for the performance of the products arising out of such use, beyond the value of the goods delivered by us. The information contained in these data sheets is liable to modification from time to time in the light of experience and our policy of continuous development.

It is the user's responsibility to ensure that this sheet is current prior to using the product.